



TOURATECH

TOURING RALLYE RACING TECHNOLOGY

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Installation Instructions Reinforcement H1 F650 GS / DAKAR

Contains:

- 1 x Rear Reinforcement H1
- 4 x Screw counter sunk M4x10

Tools needed:

- Marker
- Phillips screw driver
- Punch or nail
- Hammer
- Drill with \varnothing 4,5mm drill bit
- 90° counter sink (or larger drill bit can be used)



Installation:

1. Remove the rear rack cover.
Set the reinforcement on the rear rack as shown on photo with nuts on the top and the half round cut out towards the rear.



2. Make sure that the two rear plastic parts are close together (see arrow on photo 1)
Mark the position of the four holes through the nuts.
Please do not change the position of the reinforcement during drawing.



3. Punch a mark in the middle of each marker point.



4. Carefully drill four holes with 4,5mm drill bit.



5. Use 90°-counter sink to enlarge holes for counter sunk screw heads. Larger drill bit can also be used.



6. Hold the reinforcement under the plastic parts and attach it with the screws.

7. Now you can reinstall the rear rack cover.